

Technical Data Sheet NR 40071

TRANSPARENT SANDABLE ACRYLIC TOP COAT 20 GLOSS

Creation date: 28/03/17 Revision date: 25/10/2017, version 2

ICA S.p.a. Via S. Pertini n. 52, Zona Ind.le A 62012 Civitanova Marche (MC) - Italy
Tel. +39 0733 8080 Fax. +39 0733 808140

PRODUCT: OAC929G20 TRANSPARENT SANDABLE ACRYLIC TOP COAT 20 GLOSS

DESCRIPTION: transparent sandable acrylic top coat, 20 gloss

USE: base and top coats on flat cupboard doors and other wooden items

SPECIFICATIONS OF SUPPLIED PRODUCT

Physical state: opalescent liquid
Solid content %: 25 ± 2

Gloss: 20 ± 2 gloss

APPLICATION:

apply by spray after catalysis with C209 at 20% or C200 at 10%. Dilution not necessary.

OVERCOATING:

if coated without intermediate sanding, the advised time interval between coats is 1-3 hours. Sanding of the product can be done after minimum 12-14 hours.

HARDENER:

C209 at 20% or C200 at 10%

DRYING:

Dust free: 15-20 minutes
Touch dry: 25-30 minutes
Completely dry: 90-100 minutes

DILUTION: not necessary

QUANTITY TO APPLY: 100-150 g/m²

NUMBER OF COATS: one, max. two coats

INTERVAL BETWEEN COATS: 60 minutes without intermediate sanding

POT LIFE at 20°C: over 8 hours

STORAGE INFORMATION: store in a dry place away from atmospheric agents and direct sunlight

SHELF LIFE AT 20°C: 24 months in correctly stored unopened tin

NB:

mix before use

SPECIFICATIONS OF SUPPLIED PRODUCT

CHARACTERISTICS	UNITS	VALUE	METHOD
Specific gravity at 20°C:	g/ml	0.95 ± 0.05	MP01
Visc. F.C. 4 at 20°C:	sec	15 ± 5	MP04
Fineness:	µm	30 max.	MP12

The quality control value of the viscosity refers to the product immediately after checking. Any variations of the data specified in the technical data sheet could be due to circumstances such as length and conditions of storage.

Always verify the suitability of the product for the job to be done before application. We can not accept responsibility for the outcome.

The information contained in this technical data sheet, as well as any verbal information, is given to the best of our knowledge. We do not accept responsibility for obsolete or incorrect information. The information is to be considered obsolete when a new technical data sheet is issued. Please feel free to contact us to request

OAC929G20/2

Pagina 1 di 1

Technical Data Sheet NR 40071
TRANSPARENT SANDABLE ACRYLIC TOP COAT 20 GLOSS

the latest edition.