

## KV NATURAL GLAZE BASE

HS5961000

### DESCRIPTION:

KV Natural Glaze Base is a solvent based, alkyd type ready to use glaze. It offers excellent pore definition and good workability. This low odor system accentuates grain definition.

### PRODUCT DATA:

<b>Color:</b>	Clear/amber	<b>VOC (as packaged, maximum, less water and exempt solvents):</b>	4.81 lb/gal, 576 g/l
<b>Solids % by Vol.:</b>	27 % (Theoretical)	<b>VOC (emitted):</b>	4.81 lb/gal, 576 g/l
<b>Solids % by Wt.:</b>	35 % (Theoretical)	<b>Lbs. VHAPs / Lbs. Solids:</b>	0.05
<b>Weight / Gal.:</b>	7.39 lb	<b>Flash Point (PMCC):</b>	4° C /40° F
<b>Viscosity 23°C / 73°F:</b>	Zahn #2 sig.: n/a	<b>Photo Chemically Reactive:</b>	No
<b>Viscosity 23°C / 73°F:</b>	DIN 4: n/a	<b>Shelf Life:</b>	24 months (at 15-25° C / 59°-77° F) - unopened

### MIXING / APPLICATION:

**Working Temp:** >18° C, 65° F substrate, coating and air  
**Catalyst:** NA  
**Catalyzation:** NA  
**Pot Life:** 24 months ( at 15-25°C / 59-77°F ) - unopened  
**Mixing:** Mix well before use. Product must be used under agitation.  
**Sealer:** NA  
**Reducer:** Reduced as required with mineral spirits.  
**Application:** Apply by spray, brush, dip, or cloth. Apply full wet coat, and wipe clean, Heavy glaze films may cause adhesion problems. If wiping becomes difficult due to dryness of stain, rewet with a cloth dipped in glaze and then re-wipe.  
**Surface Prep:** Substrate should be clean and free of grease and oil. Moisture content of the wood should be between 6%-8%. Sand with 150 grit paper on open grain and 180 grit paper on closed grain woods.  
**Use Directions:** For interior use only. Mix thoroughly before application. Always test a sample piece to ensure proper colour and adhesion. Can be clear coated with a variety of Becker Acroma solvent and water based sealers and topcoats. See your sales rep. for recommendations.  
**App. Equip.:** Conventional & HVLP Siphon & Gravity Feed and Pressure Pot Systems  
**Tinting:** Can be tinted with Huls 824/866 Colourants up to 25 % by volume, Prior to application test a sample piece to assure proper color match and adhesion. High pigment levels will affect drying time and workability.

### DRYING TIMES:

Method	Drying Temp.	Drying Time (@ 50 % RH)
<b>Air Drying</b>	25° C / 77° F	15 minutes, dry to handle, 30 minutes, dry to recoat. Good air movement is necessary for adequate drying.

**TESTING:** Due to the wide variety of substrates, surface preparation methods, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.

**FOR INDUSTRIAL SHOP APPLICATION:** Thoroughly review Material Safety Data Sheet (MSDS) for safety information and cautions prior to using this product. For Regulatory compliance data (i.e. VOC, HAPS, etc.), obtain an Environmental Data Sheet (EDS) prior to using the product. A MSDS and/or EDS is available from your local distributor or representative. Please direct any questions or comments to 1-800-524-5979.

**NOTE:** Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, AcromaPro cannot make any warranties as to the end result.